

A clear and concise approach to labeling compressed gas tubing and piping systems is important for proper hazard co

Direction of flow. These labels should be incorporated with the material name or be placed adjacent to the material name.

Color code the labels based upon the type of hazard posed by the tubing/piping content. The recommended color codes are as followed and are illustrated in figure 2 below:

- For fire quenching fluids*, white text on red background.
- For toxic or corrosive fluids, black text on orange background.
- For flammable fluids, black text on yellow background.
- For combustibile fluids, white text on brown background.
- For water systems, white text on green background
- For compressed air, white text on blue background

Labels have a minimum length and letter size based upon the pipe's outer diameter and conform to the following:

Outside pipe diameter	Minimum Label Length (Field Color)	Minimum Letter Height
-----------------------	---------------------------------------	-----------------------

Revision #

Revision Description

Date